LIMB ACH Flugmotoren		Technical Bu	ulletin	69	
Subject:	Spacer P/N 250.032	2.510.000 between engine and propeller			
Affected engine models:	All engine models: L 2400 EF, DF, ET, DT				
Background information:	In several instances relative movement was observed between the propeller hub of the engine and the spacer between engine and propeller on the engine models mentioned above.				
Priority:	within the 100 operating houres or until the next annual inspection.				
Compliance:	The engines above will be equipped with a new spacer P/N 250.032.511.000. The new spacer is plated with molybdenium on the mating surfaces. The molybdenium plating features a higher surface roughness and hardness. The friction coefficient responsible for the transmission of the engine torque increases.				
Remarques:	The propeller attachment is subject to inspection. Obey the installation attitude, torque and tightening procedures as well as the cleanlyness of the parts.				
Source:	Limbach Flugmotoren GmbH & Co. KG, Kotthausener Str. 5, D-53639 Königswinter, Germany Tel. +49/2244/9201-0, Fax: +49/2244/9201-30, E-Mail: sales@limflug.de www.limflug.de				
Approval:	This Technical Bulletin was approved according to the procedures of the EASA Design Organisation No.: EASA.21J.270				
Note:	This document has been translated to the best of our knowledge. In case of doubt however only the German original shall be considered authoritative.				
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