LIMB ACH Flugmotoren		Technical Bu	Illetin	9.13		
Subject:	Time between ov	erhauls (TBO)				
Affected engi- ne models:	All engine models					
	a.) LI	MBACH L 1700 E0, EA, EB, EC, ED				
	b.) Ll	MBACH L 2000 DA, E0, EA, EB, EC				
	-	MBACH L 2000 EC (*)				
	-	MBACH L 2400 EB1.AA, EB1.AB, EB1.AC				
	-					
	,	MBACH L 2400 EB1.AD				
	f.) Ll	MBACH L 2400 EE				
	g.) Ll	MBACH L 2400 DF, DT, EF, ET				
	h.) Ll	MBACH L 2400 DX				
	i.) Ll	MBACH L 2400 DS				
Background Information:	Operational expe	rience with engines of the abovementioned models allows for increase of TBO.				
Priority:	Immediate					
Compliance:	The time between	he time between overhaul (TBO) is defined as follows:				
	for engine models	r engine models as listed under				
		000 hrs. or 16 years **)				
	b.) 1000 hrs. or 16 years **)					
	c.) 1250 hrs. or 16 years *) **) d.) 1400 hrs. or 16 years **)					
	e.) 450 hrs. or 16 years **)					
	f.) 1000 hrs. or 16 years **)					
	g.) 1600 hrs. or 16 years **) h.) 1000 hrs. or 16 years **) i.) 1000 hrs. or 16 years **)					
	, , ,					
	*) only for engines used in Airships from American Blimp Corporation					
	**) depending on what happens first					
Bearb.: Papadopulos		Replaces Edition: 07.06.16	Page: 1 of 2 pages			
Gepr. + Freig.: Schmieder		Edition: 04.08.21	RegNr.: 036 Datei: TB9-13.doc			

905.700.009.135

LIMB ACH Flugmotoren	Technical B	ulletin	9.13		
We expressly point out that the specified operating times (TBO) of our aircraft engines must be observed, as certain parts must be replaced in connection with the major overhaul of the engine!					
	This applies to elastomers such as O-rings, shaft sealing rings, rubber seals or sealing rings made of synthetic rubber or rubber-like plastic.				
	Because the material properties of the above-mentioned parts can change when the TBO is exceeded, the safe use of the aircraft engine can no longer be guaranteed.				
Please note that the last major overhaul of the engine must be indicated when placing an order according to the logbook.					
	By placing an order, you confirm that our operating, maintenance and repair specifications have been com- plied with, that the engine has not been damaged by external influences and that no violent stop has occurred				
	In case of non-compliance with the above requirements, no deposit value can be paid for the old engine. The final assessment of the old engine can only be made after an initial inspection				
	en GmbH, Kotthausener Str.5, 53639 Königswinter, Germany ax: 02244-920130, www.limflug.de				
	content of this document is approved under the Authority of EASA ref. approval 418 and have been produced in accordance with alternative procedure to DOA 09.				
	een translated to the best of our knowlege. In case of doubt however only the I be considered authoritative.				
Bearb.: Papadopulos	Replaces Edition: 07.06.16	Page: 2 of 2 pages			
Gepr. + Freig.: Schmieder	Edition: 04.08.21	RegNr.: 036 Datei: TB9-	13.doc		

905.700.009.135