

## **Technical Bulletin**

**60** 

Subject: Ignition system

Affected engine

models: All engine models:

L 2400 EF

Background

**information:** Certification of L 2400 DF engine series

Priority: without

Compliance:

L 2400 EF engines in service may be retrofitted with dual ignition. The retrofit may only be carried out by the manufacturer or companies authorised by the manufacturer. The type designation changes according to our designation system as detailed in TB 17. The first letter of the type designation "E" changes to "D". Engine weight and power output do not change. Following parts are needed for the retrofit:

<ul><li>1 ea</li></ul>	Ignition unit	250.125.001.000
<ul><li>1 ea</li></ul>	Ignition cable loom	250.127.502.000
<ul> <li>4 ea</li> </ul>	High tension lead	250.125.300.000
<ul> <li>4 ea</li> </ul>	Spark plug	250.123.101.000
<ul><li>1 ea</li></ul>	ECU cable loom	250.127.503.000
<ul><li>1 ea</li></ul>	MCU	250.127.301.000
<ul><li>1 ea</li></ul>	Key switch	250.127.310.000
• 1 ea	Name plate	281.011.010.000

Note: This document has been translated to the best of our knowledge. In case of doubt however only the

German original shall be considered authoritative.

**Approval:** This Technical Bulletin is approved in accordance with the procedures of the LBA approved development

organization I-EC 27.

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